

# OMS eLearning Academy

For Refinery Offsite Operations Professionals



# Fuel Blending Models Equations Reference Manual

(Gasoline, Diesel, Fuel Oil)

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#### Revision

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### **Copy and Use Restrictions**

The blending model equations in this manuals are non-propriety and can be used as desired. The purpose of this manual is to compile all fuels blending models and equations in any software for the purpose.

# Introduction

#### Overview

This document provides a handy reference for the following fuels (gasoline, diesel and fuel oil) qualities model equations. These models have default parameters and must be customized for specific refinery using the history of blend data.

Sr No         Gasoline         Distillates         Fuels           1         AddLead         API-Gravity         Aluminum           2         Antiknock Response         Cetane Improver         API-Gravity           3         API-Gravity         Cetane Number         Ash           4         Aromatics         Cloud Point Temp         Conradson Carbon Residue           5         Benzene         Drivability Index         Flash Point Temp           6         Bromine         E_V100C         Pour Point Temp           7         E_EP         E_V180C         Specific Gravity           8         E_P10         E_V200F         Sulfur           9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp         Xylene Number           13         Exhaust Benzene         Heat of Combustion         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatic	C N	C1:	D:-+:11-+	F1-
2         Antiknock Response         Cetane Improver         API-Gravity           3         API-Gravity         Cetane Number         Ash           4         Aromatics         Cloud Point Temp         Conradson Carbon Residue           5         Benzene         Drivability Index         Flash Point Temp           6         Bromine         E_V100C         Pour Point Temp           7         E_EP         E_V180C         Specific Gravity           8         E_P10         E_V200F         Sulfur           9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp         Yelene Number           13         Exhaust Benzene         Heat of Combustion         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MON				
3         API-Gravity         Cetane Number         Ash           4         Aromatics         Cloud Point Temp         Conradson Carbon Residue           5         Benzene         Drivability Index         Flash Point Temp           6         Bromine         E_V100C         Pour Point Temp           7         E_EP         E_V180C         Specific Gravity           8         E_P10         E_V200F         Sulfur           9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp         Xylene Number           13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONL         R_P10           20         MONL         R_P20           22         Oxygen			•	
Aromatics   Cloud Point Temp   Conradson Carbon Residue		-	-	
5         Benzene         Drivability Index         Flash Point Temp           6         Bromine         E_V100C         Pour Point Temp           7         E_EP         E_V180C         Specific Gravity           8         E_P10         E_V200F         Sulfur           9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp         Yiscosity           13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygen Content         R_P85           24		•		
6         Bromine         E_V100C         Pour Point Temp           7         E_EP         E_V180C         Specific Gravity           8         E_P10         E_V200F         Sulfur           9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp         Yylene Number           13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P85           26         RLBV         R_P90	_		·	
7         E_EP         E_V180C         Specific Gravity           8         E_P10         E_V200F         Sulfur           9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp           13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0 <td< th=""><th></th><td></td><td>•</td><td>-</td></td<>			•	-
8         E_P10         E_V200F         Sulfur           9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp           13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	_		-	•
9         E_P30         E_V300F         Viscosity           10         E_P50         E_V70C         Water and Sediment           11         E_P70         Flash Point Temp         Xylene Number           12         E_P90         Freeze Point Temp           13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95		_	_	•
10		-	-	
11	9	_	_	
12         E_P90         Freeze Point Temp           13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	10	-	-	
13         Exhaust Benzene         Heat of Combustion           14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95		_	•	Xylene Number
14         Flexible Volatility Index         Naphthalenes           15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	12	_		
15         Front End Octane         Nitrogen           16         Lead         Polynuclear Aromatics           17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MONO         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	13			
16 Lead Polynuclear Aromatics 17 M0BV Pour Point Temp 18 MLBV R_EP 19 MONO R_IBP 20 MONL R_P10 21 Olefins R_P20 22 Oxygen Content R_P30 23 Oxygenate Content R_P50 24 R0BV R_P70 25 RDOI R_P85 26 RLBV R_P90 27 RONO R_P95	14	•	Naphthalenes	
17         M0BV         Pour Point Temp           18         MLBV         R_EP           19         MON0         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	15	Front End Octane	Nitrogen	
18         MLBV         R_EP           19         MON0         R_IBP           20         MONL         R_P10           21         Olefins         R_P20           22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	16	Lead	Polynuclear Aromatics	
19 MON0 R_IBP 20 MONL R_P10 21 Olefins R_P20 22 Oxygen Content R_P30 23 Oxygenate Content R_P50 24 R0BV R_P70 25 RDOI R_P85 26 RLBV R_P90 27 RON0 R_P95	17	M0BV	Pour Point Temp	
20     MONL     R_P10       21     Olefins     R_P20       22     Oxygen Content     R_P30       23     Oxygenate Content     R_P50       24     R0BV     R_P70       25     RDOI     R_P85       26     RLBV     R_P90       27     RON0     R_P95	18	MLBV	R_EP	
21     Olefins     R_P20       22     Oxygen Content     R_P30       23     Oxygenate Content     R_P50       24     R0BV     R_P70       25     RDOI     R_P85       26     RLBV     R_P90       27     RON0     R_P95	19	MON0	R_IBP	
22         Oxygen Content         R_P30           23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	20	MONL	R_P10	
23         Oxygenate Content         R_P50           24         R0BV         R_P70           25         RDOI         R_P85           26         RLBV         R_P90           27         RON0         R_P95	21	Olefins	R_P20	
24     R0BV     R_P70       25     RDOI     R_P85       26     RLBV     R_P90       27     RON0     R_P95	22	Oxygen Content	R_P30	
25     RDOI     R_P85       26     RLBV     R_P90       27     RON0     R_P95	23	Oxygenate Content	R_P50	
26 RLBV R_P90 27 RON0 R_P95	24	R0BV	R_P70	
27 RON0 R_P95	25	RDOI	R_P85	
	26	RLBV	R_P90	
PONT	27	RON0	R_P95	
28 KUNL Recover	28	RONL	Recover	
29 RVP Smoke Point Temp	29	RVP	Smoke Point Temp	
30 RVPE Specific Gravity	30	RVPE	Specific Gravity	
31 RVPE_EPA Sulfur	31	RVPE_EPA	Sulfur	
32 Specific Gravity Viscosity	32	Specific Gravity	Viscosity	
33 Sulfur	33	Sulfur	-	
34 VABP		VABP		
35 VLI		VLI		

OMS has developed a DLL (Dynamic Link Library) which can be used in VB, VBA, FORTRAN and C++ programs to calculated linear/non-linear blend properties. This DLL can be downloaded with its documentation from our website (<a href="www.globaloms.com">www.globaloms.com</a>) and used royalty free in your applications. This DLL can be used in the following manners:

- 1. Excel based application and VBA code to calculate blend properties to optimize the blend recipe
- 2. VB, VB.net based application to calculate blend properties to optimize the blend recipe